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WinMate Communication Inc.
9F, No. 111-6 Hsing Teh Road,
San-Chung, Taipei, Taiwan, R.O.C
TEL：886-2-6635-5758
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Operating Vibration Test Report

Issue by

Design Technology Department

Product Model	**15” Panel PC:R15ID3S-65XXXX**
Product Description	**Panel PC**
Test Reason	■New product ■M/B : Winmate / ID31 ☐Renew product ☐PCB : ☐BIOS: ☐ Revision change ☐PCB : ☐BIOS: ☐Component:

2013/07/30	*Lindon Lin*	*Freeman Lee*
Issue date	Approved	Test Engineer

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1. Document Introduction

This document describes how we conduct the environment conditions and test procedure. It includes the test equipment we use, the test condition, and the test procedure we take. We also define our test criteria and the way to conclude the test result.
(According to client's test specification, please see following sheets in detail.)

Table of Testing Summary Results

NO	Test Item	Condition Description	Sect. / Page	Reference to
1	**Vibration Test**	Operation Random vibration: 5 Hz ~ 500 Hz Impact acceleration: 1.48 & 1.90 & 2.24 g rms Axis of vibration: Transverse-X, Longitudinal-Y, Vertical-Z Duration time: each axis 60 min.	4 / 5	**MIL-STD-810G** **Method 514.6** **Procedure I** **Figure 514.6C-3**

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2. Product Configuration

1. M/B：ID31-110
2. CPU：Intel® Atom N2600@1.6GHz 3.5W
3. System Chipset：Intel NM10 Chipset
4. RAM：ADATA AD3S1600C2G11-BMIK DDR3-1600 2GB
5. BIOS/EC：ID31V203
6. SSD：Phison SSE032GPTC0-S81 mSATA SSD 32G
7. Touch：ELO5W-110 / ELO FZT150-E249624 80%/2.72mm/5W
8. Panel：AUO G150XG01-V3 1024x0768/*400 LED
9. Adapter：SINPRO IPU80-105 / AC: 100-240V~1.07A 47-63Hz DC: 12V 6.6A

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3. Photo of Product Configuration

Photo of EUT

	
Top View	**Bottom View**
	
Front View	**Back View**
	
Left Side View	**Right Side View**

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4. Vibration Test (Operating)

A. Test Equipment:

- Vibration Tester: King Design / EM-600F2K-50N120 (S/N: BT103176796)
- Controller: Dactron Photon PH-100 RT-PRO (S/N: 4750143)
- Control Accelerometer: B&K 4398A (S/N: 2169071)

B. LAB Environmental Conditions:

- Ambient Temperature: 25 +/- 3℃
- Relative Humidity: 55 +/- 20% RH

C. Test Method / Specification:

- Compliance of MIL-STD-810G/Method 514.6/Procedure I / Figure 514.6C-3
- Operation
- Random vibration: 5 Hz ~ 500 Hz
- Impact acceleration: 1.48 & 1.90 & 2.24 g rms
- Axis of vibration: Transverse-X, Longitudinal-Y, Vertical-Z
- Duration time: each axis 60 min.
- Total Time: 3 hours
- Quantity: Total 1 Set
- Testing Period: Jul. 18, 2013 to Jul. 18, 2013

D. Check Condition and Requirements:

Place the product on the vibration table in its normal operating orientation and configuration. The Product shall be no fixture to the vibration table such that the vibratory input is transmitted directly to the product. Operating the product during the test. Vibrate the product up the frequency range at a rate of 5 to 500 Hz. At the appropriate level in the table of test condition in each of three orthogonal axes. The test shall last approximately 60 minutes per axis. Equivalent to 1.48 & 1.90 & 2.24 g. Document the result during the test. The functional and electrical check is required; document the result after the check.

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E. Test Result:

— No visible damage to the product.
— No displacement of components, cables, or hardware.
— The exterior container must not be broken exposing the contents.
— The test unit operates normally after the completion of the vibration test.

	
Appearance of specimen	**Functional check**

F. Test Judgment:

— Test Result as below:

Check Item / Style Item No.	Appearance check (Visual check)		Functional & Performance check
	Initial	Final	
15” Panel PC: R15ID3S-65XXXX	No visible damage	No visible damage	Normal

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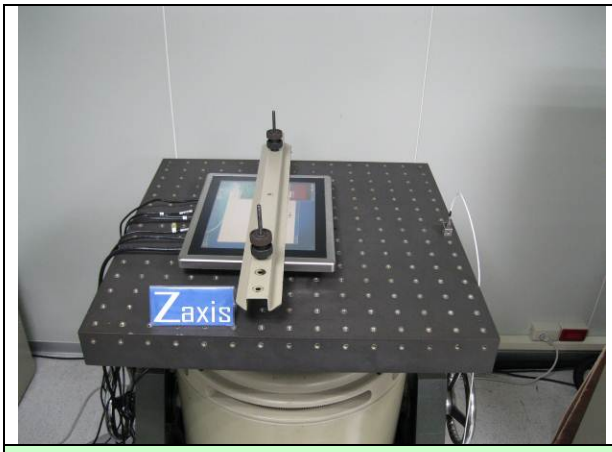
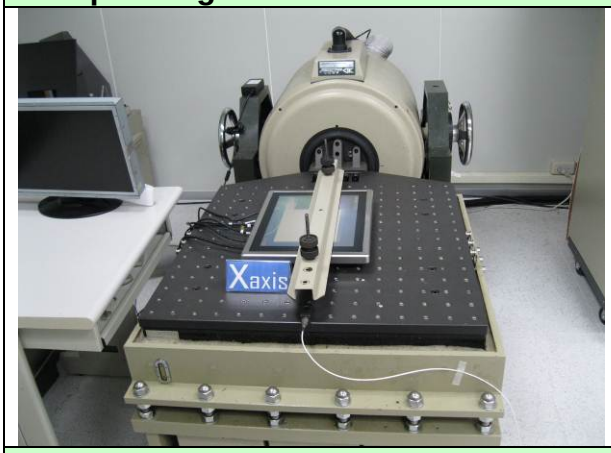
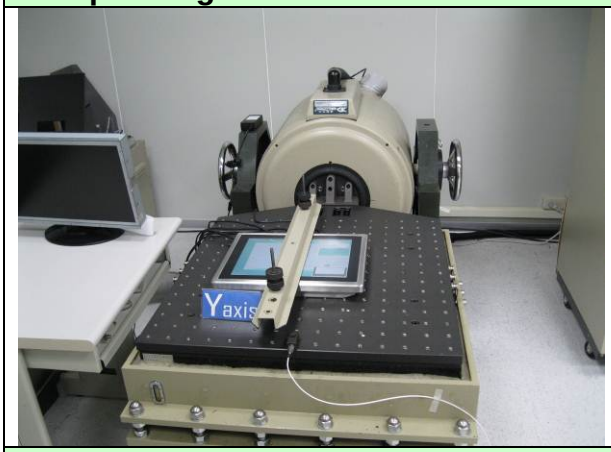
Photo of Testing

	
Operating Vibration Test—Z axis	**Operating Vibration Test—Z axis**
	
Operating Vibration Test—X axis	**Operating Vibration Test—X axis**
	
Operating Vibration Test—Y axis	**Operating Vibration Test—Y axis**