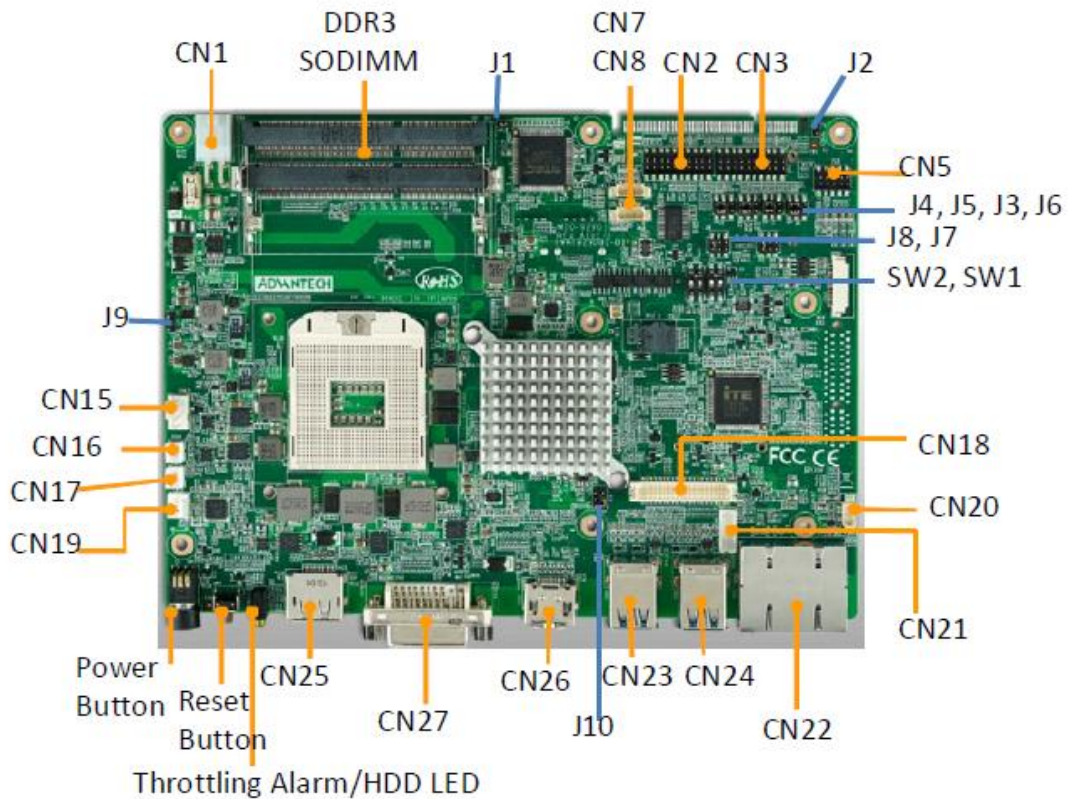


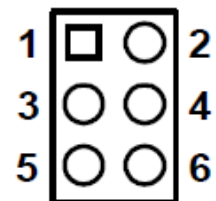
USER NOTE: ARK-3500/ARK-3510 COM port setting

ARK-3500_ARK-3510 COM3/COM4 setting on M/B

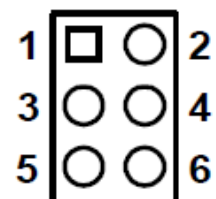


COM3 RS232/422/485 setting on M/B MIO-9290 (J4+J6+J8+SW2)

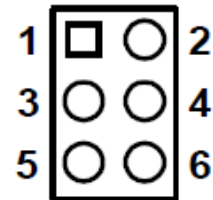
J4	COM3 RS232/422/485 Setting
Part Number	1653003260
Footprint	HD_3x2P_79
Setting	Function
(1-3)*(2-4)	COM3 RS-232 (Default)
(3-5)*(4-6)	COM3 RS-422/485



J6	COM3 RS232/422/485 Setting
Part Number	1653003260
Footprint	HD_3x2P_79
Setting	Function
(1-3)*(2-4)	COM3 RS-232 (Default)
(3-5)*(4-6)	COM3 RS-422/485



J8	COM3 RS232/422/485 Setting
Part Number	1653003260
Footprint	HD_3x2P_79
Setting	Function
(1-2)	COM3 RS-232 (Default)
(3-4)	COM3 RS-485
(5-6)	COM3 RS-422

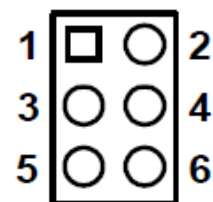


SW2	COM3 Termination Setting
Part Number	1600003089-01
Footprint	SW_2x2P_100_198x378
Setting	Function
(OFF)1*(OFF)2	For RS-232 (Default)
(ON)3*(ON)4	For RS-422/485

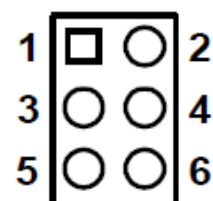


COM4 RS232/422/485 setting on M/B MIO-9290 (J3+J5+J7+SW1)

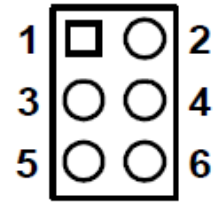
J3	COM4 RS232/422/485 Setting
Part Number	1653003260
Footprint	HD_3x2P_79
Setting	Function
(1-3)*(2-4)	COM4 RS232 (Default)
(3-5)*(4-6)	COM4 RS-422/485



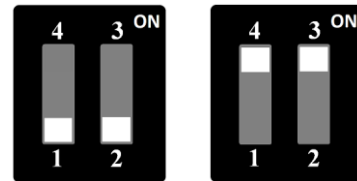
J5	COM4 RS232/422/485 Setting
Part Number	1653003260
Footprint	HD_3x2P_79
Setting	Function
(1-3)*(2-4)	COM4 RS232 (Default)
(3-5)*(4-6)	COM4 RS-422/485



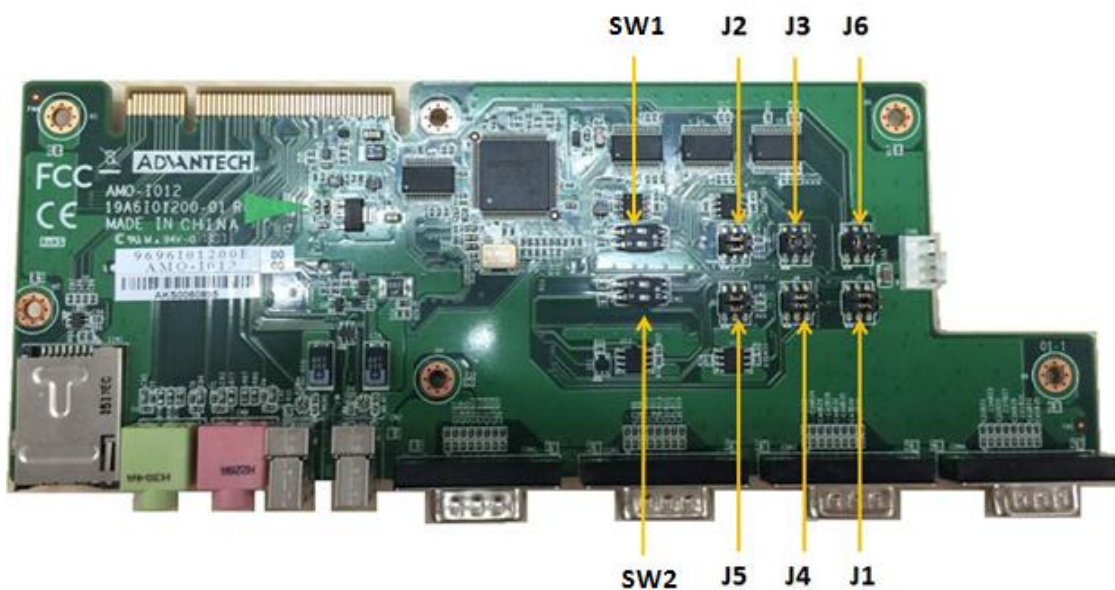
J7	COM4 RS232/422/485 Setting
Part Number	1653003260
Footprint	HD_3x2P_79
Setting	Function
(1-2)	COM4 RS-232 (Default)
(3-4)	COM4 RS-485
(5-6)	COM4 RS-422



SW1	COM4 Termination Setting
Part Number	1600003089-01
Footprint	SW_2x2P_100_198x378
Setting	Function
(OFF)1*(OFF)2	For RS-232 (Default)
(ON)3*(ON)4	For RS-422/485

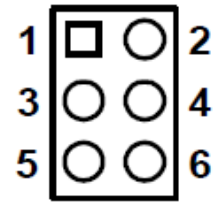


ARK-3500 COM7/COM8 setting on I/O board AMO-I012

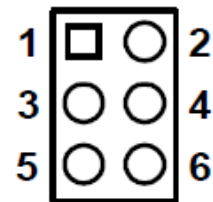


COM7 RS232/422/485 setting for ARK-3500 On D/B AMO-I012(J1+J2+J3+SW1)

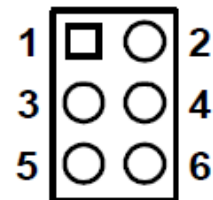
J1	COM7 RS232/422/485 Setting
Part Number	1653003260
Footprint	HD_3x2P_79
Setting	Function
(1-3)*(2-4)	COM7 RS232 (Default)
(3-5)*(4-6)	COM7 RS-422/485



J2	COM7 RS232/422/485 Setting
Part Number	1653003260
Footprint	HD_3x2P_79
Setting	Function
(1-3)*(2-4)	COM7 RS232 (Default)
(3-5)*(4-6)	COM7 RS-422/485



J3	COM7 RS232/422/485 Setting
Part Number	1653003260
Footprint	HD_3x2P_79
Setting	Function
(1-2)	COM7 RS-232 (Default)
(3-4)	COM7 RS-485
(5-6)	COM7 RS-422

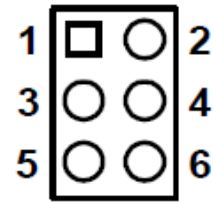


SW1	COM7 Termination Setting
Part Number	1600003089-01
Footprint	SW_2x2P_100_198x378
Setting	Function
(OFF)1*(OFF)2	For RS-232 (Default)
(ON)3*(ON)4	For RS-422/485

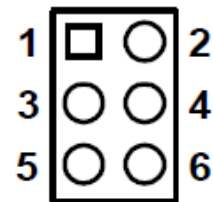


COM8 RS232/422/485 setting for ARK-3500 On D/B AMO-I012(J4+J5+J6+SW2)

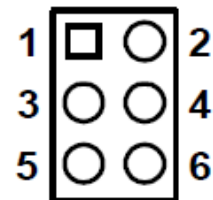
J4	COM8 RS232/422/485 Setting
Part Number	1653003260
Footprint	HD_3x2P_79
Setting	Function
(1-3)*(2-4)	COM8 RS232 (Default)
(3-5)*(4-6)	COM8 RS-422/485



J5	COM8 RS232/422/485 Setting
Part Number	1653003260
Footprint	HD_3x2P_79
Setting	Function
(1-3)*(2-4)	COM8 RS232 (Default)
(3-5)*(4-6)	COM8 RS-422/485



J6	COM8 RS232/422/485 Setting
Part Number	1653003260
Footprint	HD_3x2P_79
Setting	Function
(1-2)	COM8 RS-232 (Default)
(3-4)	COM8 RS-485
(5-6)	COM8 RS-422



SW2	COM8 Termination Setting
Part Number	1600003089-01
Footprint	SW_2x2P_100_198x378
Setting	Function
(OFF)1*(OFF)2	For RS-232 (Default)
(ON)3*(ON)4	For RS-422/485

